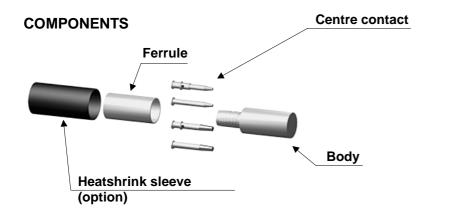
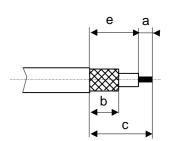
## **Crimp 01: Soldered contact**





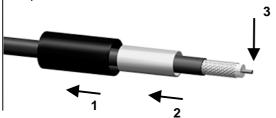
## STRIPPING DIMENSIONS



1

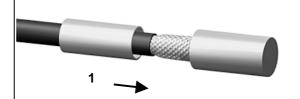
Slide the heatshrink sleeve onto the cable (Option). Slide the ferrule onto the cable.

Strip the cable.



4

Slide the cable into the body until it bottoms against the insulator.



2

Slide the centre contact on until it bottoms against the cable dielectric.

Solder the centre contact.

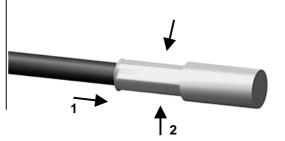
Clean solder area.



5

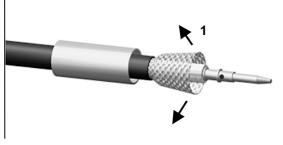
Slide the ferrule over the braid.

Crimp the ferrule with crimping tool ( see connector TDS ).



3

Fan the braid.



6

Cut the excess of braid if necessary.

Slide the sleeve over the ferrule and heatshrink it in place (Option).

